

Design of an Automatic Edge Trimming Machine for Ceramic Inserts



Article Overview

An automatic edge trimming machine for ceramic inserts combines precision cutting tools, PLC-controlled automation, and sensor-guided positioning to achieve high-accuracy, consistent edge finishing.

Key Design Considerations

Material Handling and Workpiece Securing: Ceramic inserts are brittle and require careful handling. The machine should include a conveyor or fixture system to hold inserts securely without inducing stress or cracks. Self-centering rollers or soft clamps can prevent chipping during trimming (). **Cutting Tools:** High-frequency motorized cutting discs or diamond-coated blades are recommended for ceramics due to their hardness. Adjustable disc-carrier heads allow automatic width and height adjustment to accommodate different insert sizes (). **Automation and Control:** A PLC (Programmable Logic Controller) can manage all operations, including spindle rotation, tool positioning, and feed mechanisms. Stepper motors or servo motors provide precise movement for tool slides and workpiece feeding, ensuring repeatable accuracy (). **Edge Trimming Process:** The machine should be capable of straight, concave, convex, and fully rounded edge trimming. Pre-programmed cutting paths ensure consistent results, while optional chamfering or rounding improves safety and aesthetics (). **Sensors and Feedback:** Position sensors detect the workpiece location and provide real-time feedback to the PLC, enabling precise alignment and minimizing errors. Integrated edge-monitoring systems can adjust cutting parameters dynamically to maintain quality (). **Safety and Dust Management:** Ceramic dust is h...

Article Content

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Therefore, based on deep learning technology, this paper explores the automatic design of the ceramic model and uses three

Robust design method and intelligent system for trimming die

For example, offsetting of trimming lines is the inevitable operation in the blade design, which frequently suffers from

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Automatic edge-trimming machine

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In the field of ceramic manufacturing, efficiency and precision are the trends of modern machinery development. Yutai Machinery's

Automatic design for trimming die insert of automotive panel

This paper presents a systematic methodology which includes the automation of trimming lines division and trimming inserts design.

The Influence of Edge Preparation on the Performance of Ceramic Inserts ...

The improved tool life of the ceramic cutting tool by the cryogenic process reduced the total machine operation time; it

PRODUCTIVITY MANUAL

Unlike tungsten carbide (WC-Co) inserts whose edge is typically only honed, where the shape and size of the hone are quite

Contact Us

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